



2026

PRODUCT KNOWLEDGE GUIDE

HOT SPRING® FAMILY OF SPAS

Every retail salesperson knows that product knowledge is a vital part of being successful in this business. And what is even more critical is having the ability to select the right amount of information to share and knowing when to share it.

There are four Collections that make up the Hot Spring Spas product portfolio – **Highlife®**, **Limelight®**, **Hot Spot®**, and **Freeflow®**, as well as the **Vigor™** cold plunge to expand our wellness offering. Each Collection is designed with a specific strategy in mind, to appeal to a specific spa shopper. It is critical that we identify which shopper we are working with before diving into the specific details of any Collection.

What follows is a summary of the product strategy behind the Hot Spring family of products and a review of the features and benefits that make each Collection valuable to consumers. Once you identify the needs of a customer, you can then best match them with the features and benefits that matter most. Remember, it is always about **the customer**. It is your job to help them identify the product - spa or cold plunge - that is right for them.



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ONE BRAND: FOUR COLLECTIONS

*Hot Spring Spas consists of four distinct Collections – Highlife®, Limelight®, Hot Spot®, and Freeflow®. Together they align to compose a “**Good, Better, Great, and Best**” product offering strategy to meet the needs of all hot tub shoppers looking to make every day better!*



HIGHLIFE® COLLECTION



The Highlife Collection was designed for those who expect The Absolute Best Hot Tub Ownership Experience®. Like no other, its **exceptional design** and **intentional engineering** provide the **ultimate hydrotherapy experience**.

From its modern architectural design, innovative features, and powerful hydrotherapy system, our top-selling spa Collection is an ideal choice for customers who desire the very best. There are eight total models in the Collection, so there's a size and configuration for just about everyone.

LIMELIGHT® COLLECTION



The premium Limelight Collection provides **contemporary styling** with **great features** for design-focused spa customers. Its fresh look, clean lines, and unique lighting add beauty and ambiance to the spa user experience.

With seven total models in the Collection, there are small, medium, large, and extra-large options with seating from four to seven bathers that will fit almost any space.

HOT SPOT® COLLECTION



The Hot Spot Collection is the convergence of **style, performance, and dependability**. It offers the quality and value you would expect from a Hot Spring spa, priced to fit your budget.

There are two large models for families and social use, one medium-size dual-lounge model, two smaller models for two to three users, plus a compact model for couples or individual use.

FREEFLOW® COLLECTION



Designed for simplicity, comfort, and value, Freeflow Collection spas make it easy to enjoy warm water hydrotherapy anywhere.

The five newly redesigned models feature lightweight and durable construction. Backed by the trusted Hot Spring name, the Freeflow Collection is your effortless way to soak, relax, and recharge.

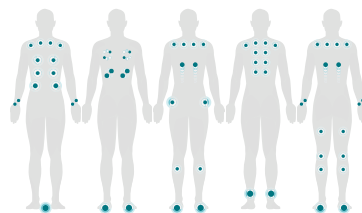
HIGHLIFE® COLLECTION

Lounge Models



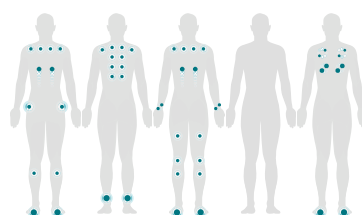
ENVOY™

Seats 5 Adults
55 Jets
254 × 231 × 97cm



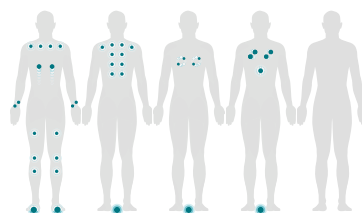
ARIA™

Seats 5 Adults
42 Jets
221 × 221 × 91cm



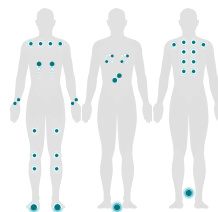
SOVEREIGN™

Seats 5 Adults
32 Jets
203 × 236 × 84cm



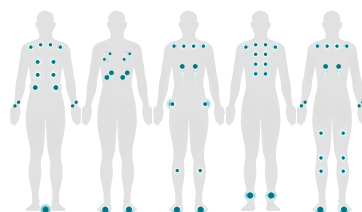
JETSETTER™ LX

Seats 3 Adults
30 Jets
213 × 173 × 84cm



JETSETTER™

Seats 3 Adults
22 Jets
213 × 173 × 84cm

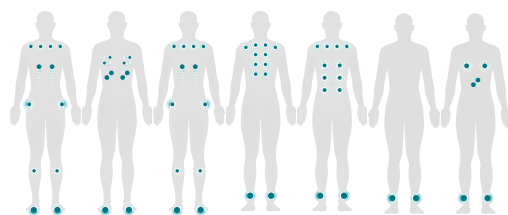


Open-Seating Models



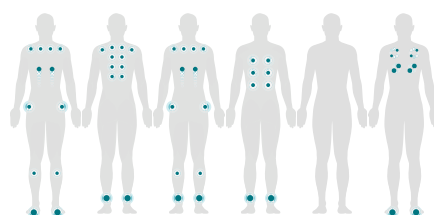
GRANDEE™

Seats 7 Adults
49 Jets
254 × 231 × 97cm



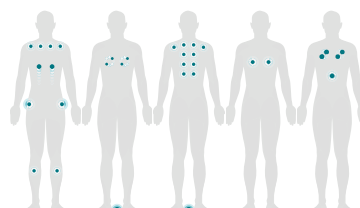
VANGUARD™

Seats 6 Adults
42 Jets
221 × 221 × 91cm



PRODIGY™

Seats 5 Adults
28 Jets
213 × 198 × 84cm



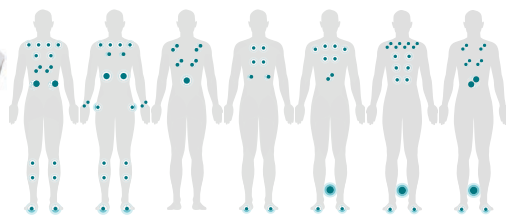
LIMELIGHT® COLLECTION

Lounge Models



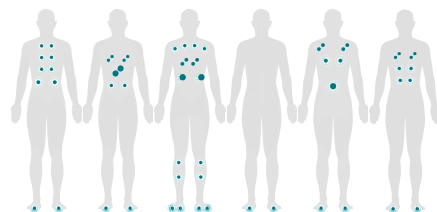
PRISM™

Seats 7 Adults
73 Jets
279 × 231 × 97cm



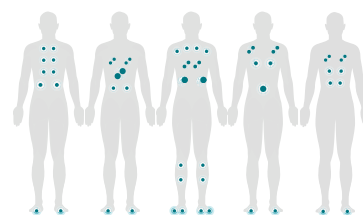
FLAIR™

Seats 6 Adults
43 Jets
213 × 213 × 91cm



FLAIR™ DL

Seats 5 Adults
43 Jets
213 × 213 × 91cm

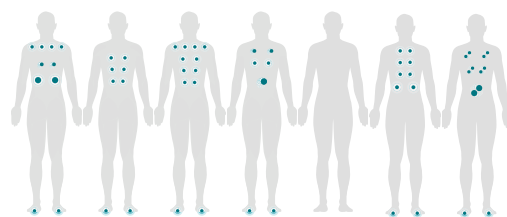


Open-Seating Models



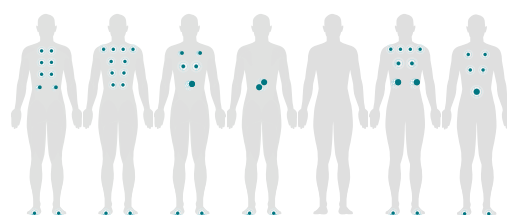
PULSE™

Seats 7 Adults
49 Jets
226 × 226 × 97cm



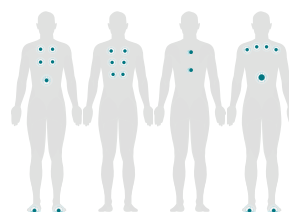
FLASH™

Seats 7 Adults
41 Jets
213 × 213 × 91cm



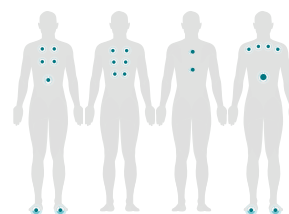
BEAM™

Seats 4 Adults
19 Jets
203 × 203 × 84cm



STROBE™

Seats 4 Adults
23 Jets
196 × 208 × 84cm



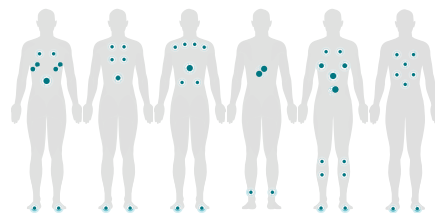
HOT SPOT® COLLECTION

Lounge Models



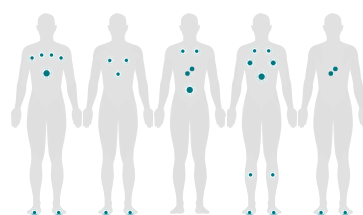
RELAY™

Seats 6 Adults
40 Jets
213 × 213 × 91cm



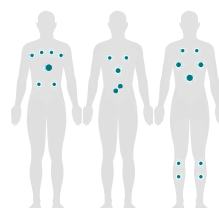
PROPEL™

Seats 5 Adults
24 Jets
208 × 208 × 84cm



STRIDE™

Seats 3 Adults
20 Jets
213 × 165 × 74cm

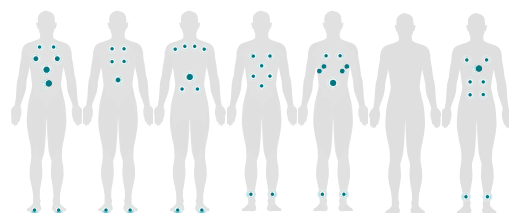


Open-Seating Models



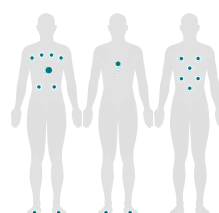
RHYTHM™

Seats 7 Adults
40 Jets
213 × 213 × 91cm



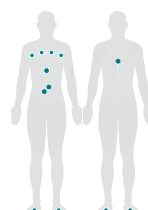
SX

Seats 3 Adults
18 Jets
183 × 196 × 84cm



TX

Seats 2 Adults
11 Jets
183 × 183 × 74cm



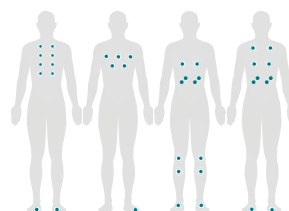
FREEFLOW® COLLECTION

Lounge Models



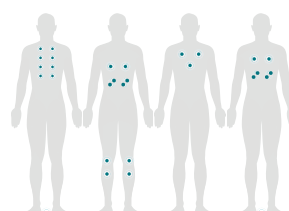
EXCURSION™

Seats 4 Adults
33 Jets
198 × 198 × 86cm



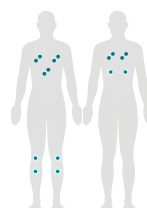
AZURE™

Seats 4 Adults
25 Jets
170 × 201 × 84cm



MINI™

Seats 2 Adults
11 Jets
183 × 135 × 74 cm

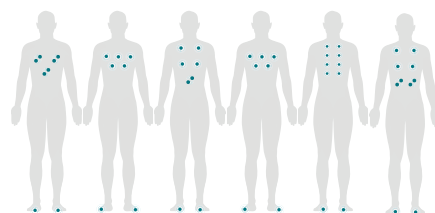


Open-Seating Models



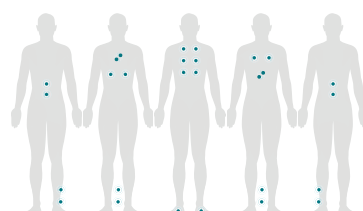
MONTEREY™

Seats 5 Adults
40 Jets
198 × 198 × 86cm



APTOS™

Seats 5 Adults
21 Jets
198cm Diameter × 84cm



COLOUR PALETTE

Highlife® Collection

CABINETS



Charcoal



Java



Brushed Nickel



Linen



Blackwood

SHELLS



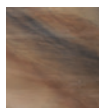
Alpine White



Ice Grey



Platinum



Tuscan Sun



Pebble



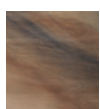
Alpine White



Ice Grey



Ivory



Tuscan Sun



Pebble



Alpine White



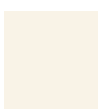
Ice Grey



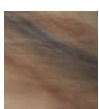
Platinum



Alpine White



Ivory



Tuscan Sun



Pebble



Alpine White

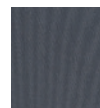


Ice Grey



Platinum

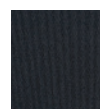
WeatherPro™ COVERS



Grey



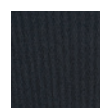
Storm



Black



Storm



Black

Optional STEPS



Charcoal



Java



Blackwood



Linen



Blackwood

Limelight® Collection

CABINETS



Espresso



Sable



Coastal Grey

SHELLS



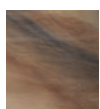
Alpine White



Ice Grey



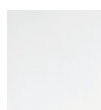
Platinum



Tuscan Sun



Desert



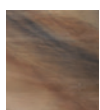
Alpine White



Ice Grey



Platinum



Tuscan Sun



Desert



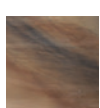
Alpine White



Ice Grey



Platinum



Tuscan Sun



Desert

WeatherPro™ COVERS



Storm



Storm



Storm

Optional STEPS



Espresso



Sable



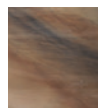
Coastal Grey

Hot Spot® Collection

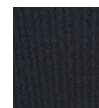
CABINETS



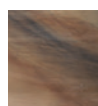
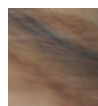
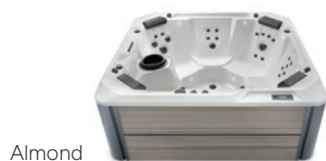
SHELLS



WeatherPro™ COVERS



Optional STEPS



Freeflow® Collection

COLOUR



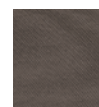
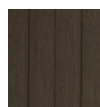
SIDE TEXTURE



COVERS



STEPS



BETTER MASSAGE



Every Day Made Better®

For over four decades, Hot Spring® Spas has been perfecting the art of warm water massage. Each Collection features precisely engineered jets and intuitive controls, all designed to deliver comfort, recovery, and renewed vitality with every soak.

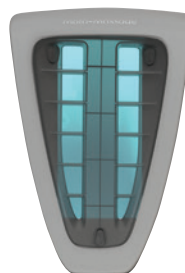
Hot Spring hydrotherapy jets are thoughtfully positioned to target key muscle groups from the neck and shoulders to the back, calves, and feet. While jet types and placements vary by Collection, they work in harmony to deliver the legendary massage experience that customers expect from a Hot Spring spa.

BETTER MASSAGE

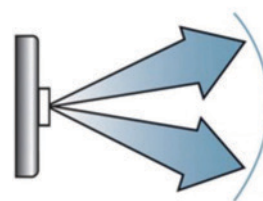
Highlife® Collection

Greater jet variety allows spa owners to experience targeted hydrotherapy as they move from seat to seat, giving them more ways to feel better. There are seven jet types used in the Highlife Collection spas, creating a number of distinctive massages:

MOTO-MASSAGE™ DX jets are an exclusive, patented design and a signature feature found throughout the Highlife Collection. Dual, powerful streams of water sweep up and down your back for a one-of-a-kind massage experience. This unique jet can be found in the back area of every lounge model, and is the centrepiece of every Moto-massage seat. All dual jet pump models (Envoy™, Grandee™, Aria™, and Vanguard™) feature two Moto-Massage DX jets.



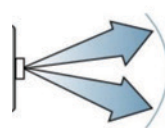
FOOTSTREAM™ is the largest jet found in the Collection that provides a broad, powerful jet stream for a vigorous foot and lower body massage experience. A pair of FootStream jets are located at the base of each lounge model (single in Jetsetter™) plus up to three (Envoy) in the foot well of each model (except Jetsetter).



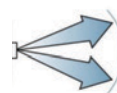
SOOTHINGSTREAM™ jets provide a pulsating massage to your shoulders and upper back muscles. A pair of these jets are placed in the shoulder area of a dedicated seat in each Highlife Collection model.



HYDROMASSAGE DIRECTIONAL jets have a large adjustable nozzle that delivers a powerful, singular jet stream to provide a deep tissue back massage right where you need it. The 12,7 cm Directional jets are interchangeable with the SoothingStream jets so you can customise your massage experience.



HYDROSTREAM™ jets are medium-sized jets that deliver a vigorous jet stream that can be adjusted to provide a deep tissue massage to your back and hip areas.



PRECISION™ jets are compact jets that work together in powerful clusters to relieve tension in your neck, shoulders, back, and calves.

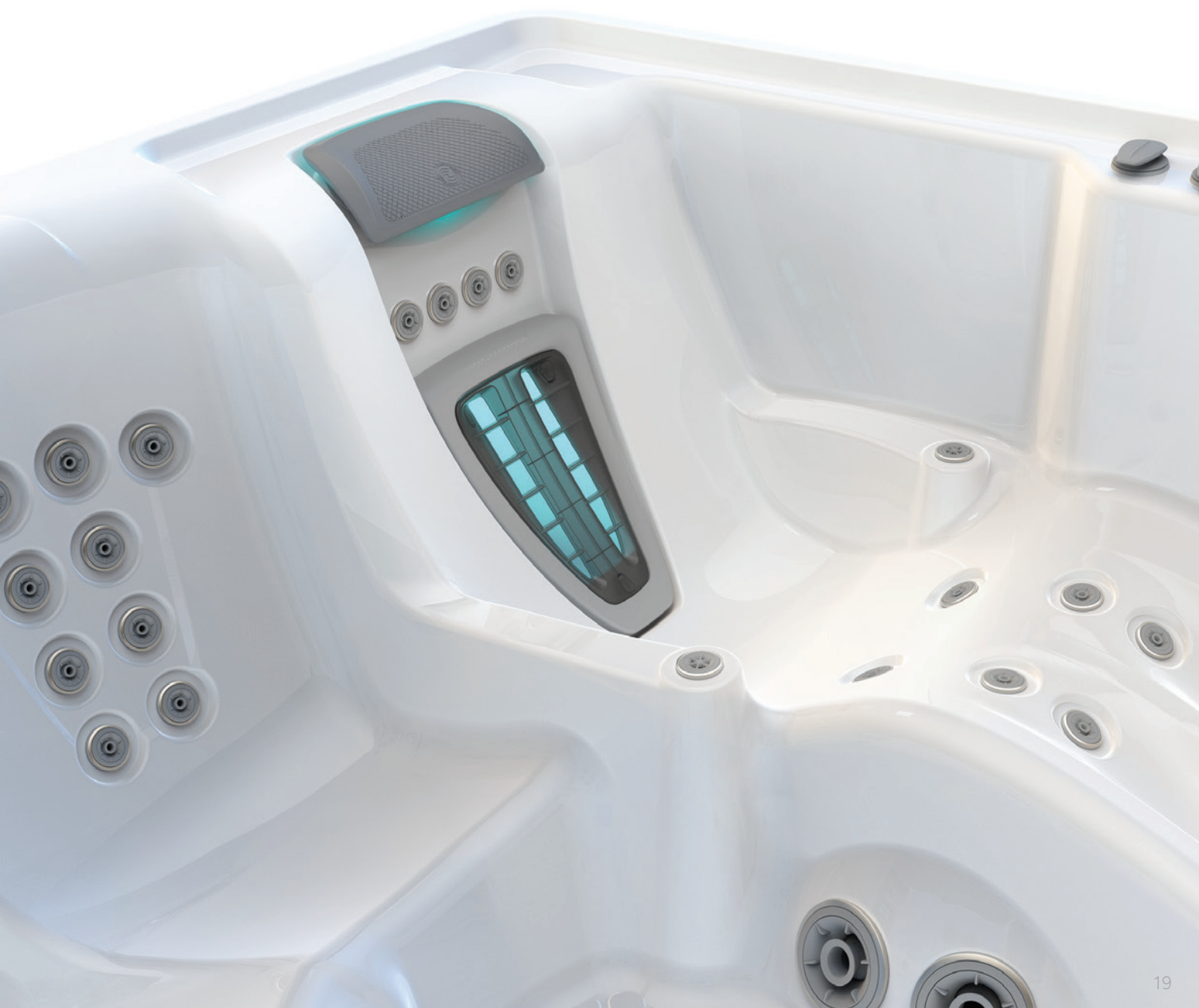
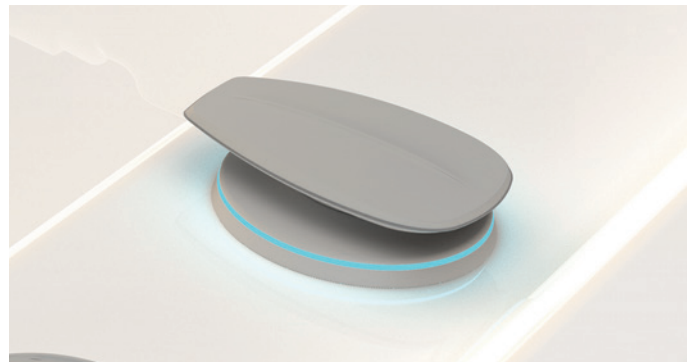


PRECISION™ ROTARY jets are small, pulsating jets, which are placed in the wrist area of each lounge model to provide a soothing hand, wrist, and elbow massage.



The SmartJet™ System allows users to focus the power of each WaveMaster™ jet pump to specific jet seats with the diverter valves, optimising jet performance and energy consumption.

With the Comfort Control™ System, users can adjust the water flow by turning the jet face and the massage intensity via the air valves located within comfortable reach from each respective seat, for a customised hydrotherapy experience.



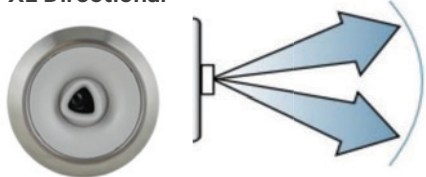
BETTER MASSAGE

Limelight® Collection

Each Limelight Collection spa model has many jets, in a variety of sizes, with nine types in total. Brushed stainless steel escutcheons with Harbour Grey jet bodies add to the modern styling. All the jets, except for the Precision jets and FootStream XL jet, are adjustable at the face.

XL JETS are the largest jets found in the Limelight Collection, each providing a powerful jet stream for a vigorous massage experience. Available in Directional, Single Rotary, Dual Rotary, and Foot Jet on Prism.

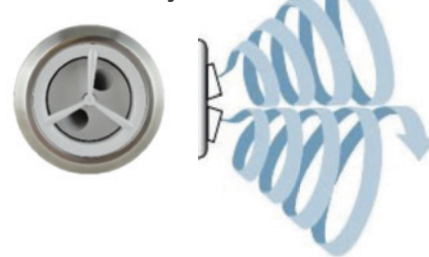
XL Directional



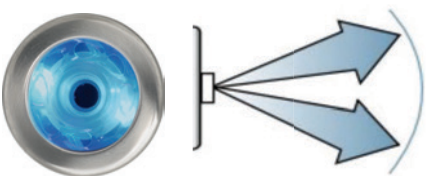
XL Single Rotary



XL Dual Rotary

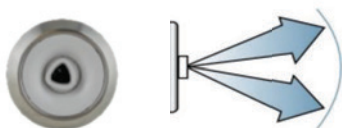


XL Foot Jet



STANDARD JETS are medium-sized jets that deliver a variety of soothing massage actions. Available in Directional, Single Rotary, and Dual Rotary.

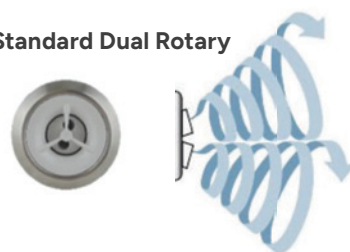
Standard Directional



Standard Single Rotary



Standard Dual Rotary

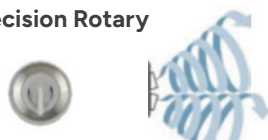


PRECISION™ JETS are compact jets that work together in powerful clusters to relieve tension in your neck, shoulders, back, calves, and feet. Both Directional and Rotary types are used throughout the Collection.

Precision Directional



Precision Rotary

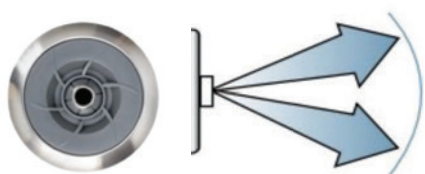


Hot Spot® Collection

The Hot Spot Collection boasts six different types of jets: Moto-Massage™ (single stream, available on the SX & TX models only), Directional Hydrotherapy jet, Directional XL Hydrotherapy jet, Rotary Hydrotherapy jet, Rotary XL Hydrotherapy jet, and Precision jets. All the jets come with a Charcoal Grey body and brushed stainless steel escutcheons.

XL JETS are the largest jets found in the Hot Spot Collection, each providing a powerful jet stream for a vigorous massage experience. Available in Directional and Single Rotary.

XL Directional

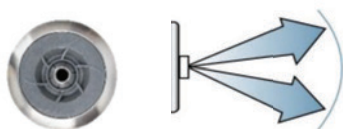


XL Single Rotary



STANDARD JETS are medium-sized jets that deliver soothing massage action in either Directional or Single Rotary.

Standard Directional



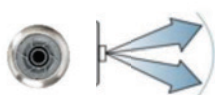
Standard Single Rotary



PRECISION JETS

are compact Directional jets that work together in powerful clusters to relieve tension in your neck, shoulders, back, calves, and feet.

Precision Directional



MOTO-MASSAGE jet is an exclusive, patented design that provides a soothing single stream of water that sweeps up and down your back. This jet can be found in the SX and TX models.

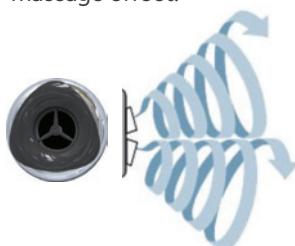


Freeflow® Collection

The Freeflow Collection uses a simple, durable jet system designed to balance performance with low maintenance and energy efficiency.

TWIN PULSE JETS

create an oscillating water stream for a kneading massage effect.



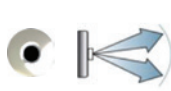
MINI JETS

are standard single direction, small jets that deliver soothing massage action with water and air.



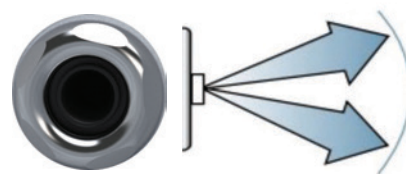
ULTRA MINI JETS

are a cluster of small jets that deliver a softer, more distributed massage with soothing streams of water only.



TURBO SS JET

exclusively for the Aptos™ spa, this is a large capacity stream of water and air that creates a whirlpool effect and can be used for intense lower back or foot massage.



BETTER ENERGY



Save Energy, Save Money

Hot Spring® spas are designed to be the most energy efficient spas on the market. Several different features of the spa, which vary by Collection, work together as part of the Energy Smart™ System to achieve this energy efficiency. Each model is certified to the California Energy Commission (CEC) and APSP 14 energy efficiency standards for portable spas. Cutting corners in this area can save a manufacturer big money, but in doing so, they saddle their customers with a costly ownership experience.

Our Energy Smart System consists of the following:

- Hot Tub Insulation
- Jet Pump(s)
- SilentFlo 5000® Circulation Pump
- No-Fault® Heater
- Energy-Saving Mode
- WeatherPro™ Sealing Thermal Cover

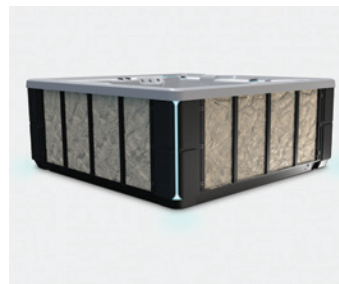
BETTER ENERGY

Hot Tub Insulation

HIGHLIFE®

Highlife Collection spas are fully foamed and completely insulated with a multi-layered variety of polyurethane foams in different weights, chosen for different reasons:

- 480 kg/m³ foam is sprayed on key areas underneath the shell for structural support.
- 56 kg/m³ foam totally encases the shell creating an important insulation layer.
- More 56 kg/m³ foam is added to increase the spa's temperature retention.
- A small amount of 8 kg/m³ foam gives the layers of heavier foam "breathing room" to expand over time.
- The final layer is a heavy-duty ABS base pan to prevent insect and moisture penetration. (More information on this base pan can be found in the "Legendary Quality" section).



LIMELIGHT®, HOT SPOT®

Limelight Collection and Hot Spot Collection hot tubs are fully insulated with innovative FiberCor™ insulation, applied at a 32 kg/m³ density level – which is 4 times greater than 8 kg/m³ foam used in most spas. Plus, it is entirely reusable, easily disposable, and made from 25% recycled materials.



FREEFLOW®

Freeflow Collection spas are 100% fully foamed with 8 kg/m³ density open-cell, polyurethane foam that is sprayed into the spa after it has been completely outfitted with jets and plumbing. Once sprayed, the foam expands to fill all the cavities and open spaces, allowing the spa to become completely insulated. Due to its soft structure, the foam allows the spa to maintain its structure while reducing noise created by the jets and pumps when the spa is in operation.



SilentFlo 5000® Circulation Pump

HIGHLIFE, LIMELIGHT, HOT SPOT

The SilentFlo 5000® circulation pump quietly provides continuous filtration and circulation, silently and efficiently filtering more than 19 000 litres of water per day. Continuous circulation helps to maintain a constant water temperature and limits the amount of energy output required by the heater. Nearly 80% of the energy used to run the pump is transferred directly into the water as heat energy, resulting in energy cost savings. The SilentFlo 5000 pump, a 40-watt design that is exclusive to Watkins Wellness®, is designed to be perfectly in tune with the flow rate of our heater and jet pump(s) – and costs less to power than a 40-watt light bulb.



No-Fault® Heater

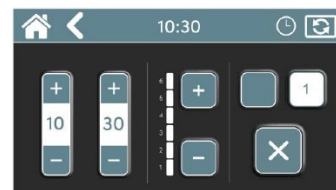
HIGHLIFE, LIMELIGHT, HOT SPOT

Our exclusive No-Fault design virtually eliminates heater failures due to water chemistry, which are often excluded from most competitive spa warranties. The heater housing and element sheath on all our Hot Spring® spas are constructed from materials that are corrosive resistant to extreme water care environments providing our customers with the peace of mind they deserve throughout the life of their spa. Because of its generous size (low-density design), the No-Fault heater lasts longer than most conventional heaters, while maximising the efficiency (nearly 100%) of heat transfer!

Energy Saving Mode

HIGHLIFE, LIMELIGHT

Energy Saving Mode allows users to disable the heating function during on-peak hours when electricity rates are highest. Two independent and predetermined times of day can be set for up to six hours each.



WaveMaster™ Jet Pumps

HIGHLIFE, LIMELIGHT, HOT SPOT

Most Hot Spring spa features powerful WaveMaster jet pump(s) to provide maximum water flow to the hydrotherapy jets for a vigorous massage. The WaveMaster jet pump is efficient and activates only when the jets are turned on.

Sealing Thermal Cover

HIGHLIFE, LIMELIGHT, HOT SPOT, FREEFLOW

The spa cover is a critical part of the spa's heat-retention system. Our WeatherPro™ spa covers are meticulously designed, engineered, and manufactured by Watkins Wellness to fit your Hot Spring spa like a glove. They provide a custom, tight fit seal that prevents heat from escaping, which helps to keep your energy costs as low as possible. A thick insulated gasket running the entire length of the hinge helps prevent heat from escaping between the cover halves.

Combining the WeatherPro cover with one of our proprietary CoverCradle®, UpRite®, or Lift 'n Glide® cover lifters, helps to seat the cover correctly every time to achieve that energy efficient seal. Our cover lifter systems also save wear and tear on the cover helping them to last longer.



BETTER WATER



Less Maintenance, More Enjoyment

The ultimate hot tub experience starts with water that looks, feels, and smells amazing. Hot Spring® Spas makes it easier than ever to enjoy clean, crystal clear spa water, thanks to smart, innovative technologies that streamline water maintenance. From advanced filtration to intuitive water care systems, everything is designed to help keep your spa fresh and ready for your next soak.

- FreshWater® IQ (Salt System, Smart Monitoring System, Dosing System)
- FreshWater® Salt System
- 100% No-Bypass Filtration
- Tri-X™ Filters
- Vanishing Act & On-the-Go
- CleanScreen™ Pre-Filter
- FROG® Sanitising System

BETTER WATER

freshwater® IQ

ONE OF THE MOST INTELLIGENT SALT SYSTEM ON THE PLANET

FreshWater® IQ is an in-line self-monitoring salt system that tells you what it needs to maintain clean, natural-feeling water, with less time and effort.

FreshWater® IQ is the combination of the **FreshWater Salt System (FWSS)**, **Smart Monitoring System (SMS)**, and **Dosing System**.

Our patented smart monitoring technology, found only in the FreshWater IQ System is a result of 10 years of collaboration with Watkins, Masco Research & Development, and the University of Michigan. It automatically tests the spa water every hour and is more accurate and dependable than test strips. It then provides clear recommendations when adjustments are needed.

WHAT IS THE SMART MONITORING SYSTEM?

The Smart Monitoring System is a water quality diagnostic system that:

- Tests spa water hourly for: Chlorine, Salt, and pH levels.
- Diagnoses water quality.
- Provides recommendations to adjust Chlorine, Salt, and pH levels.
- Displays Monitoring System Sensor life and Salt cartridge life.
- Provides users access to water care readings via the topside control updated hourly.



The Smart Monitoring System will only work when the FreshWater Salt System is operational. Also, a few important reminders:

- FreshWater IQ is not an automatic water care system - it still requires the owner to make the adjustments.
- The Smart Monitoring System will not automatically control the Salt System operations or settings.
- The Smart Monitoring System is available on all Highlife® and Limelight® Collection models.

WHAT IS THE DOSING SYSTEM?

The Dosing System is an integrated chemical dosing system that:

- Dispenses a precise amount of pH Up, pH Down, and Phosphate Remover based the spa model and recommendation from Smart Monitoring System.
- Provides step-by-step prompts during the cartridge fill process.
- Installs under the filter lid with easy access to fill and refill individual chemical cartridges.
- Incorporates safety checks should an incorrect chemical be filled within a cartridge.

The Dosing System will only work when both the FreshWater Salt System is operational and the Smart Monitoring System is installed and turned on. A few important reminders:

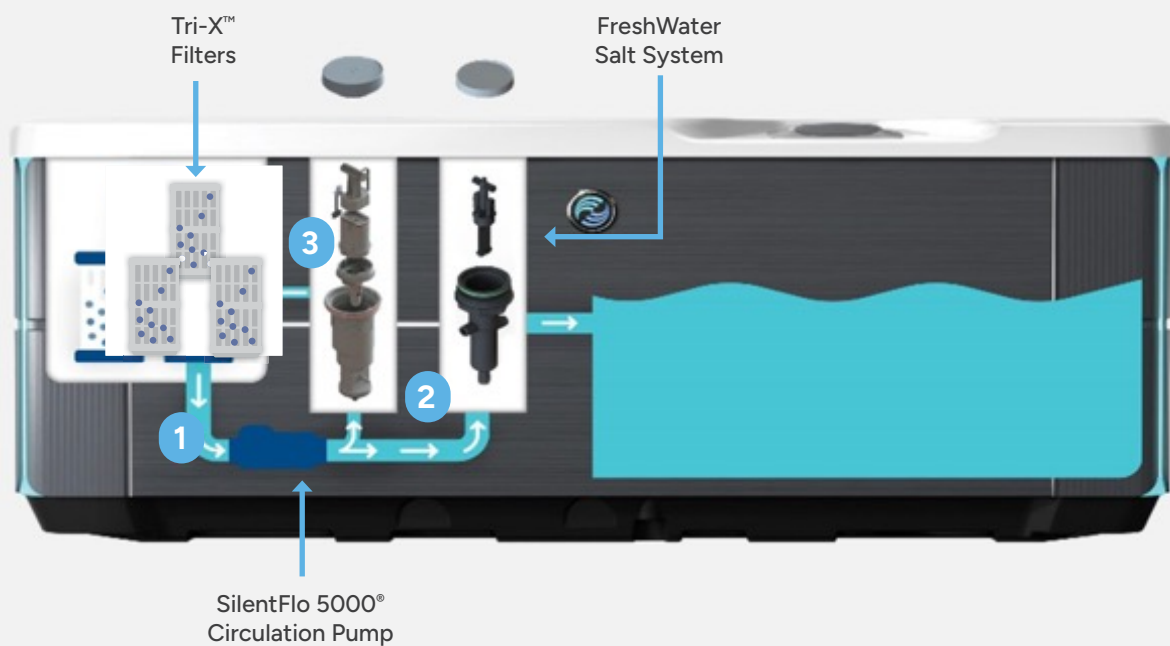
- The Dosing System is intended to provide maintenance adjustments only to assist in managing water chemistry.
- The system is not intended to be used to balance water during an initial fill or refill of the spa.
- It is important to always test for phosphate levels before activating the phosphate dosing capability.

HOW DOES THE MONITORING SYSTEM WORK?

- The Smart Monitoring System (SMS) is fully integrated into the spa's electrical and plumbing systems.
- The FWSS and SMS are two separate devices located in separate housings installed in the bartop.
- All Highlife and Limelight spas come "system-ready" with the T-handle wired to the control box and a non-functional shipping plug, that will need to be removed.
- To install the Smart Monitoring System, remove the shipping plug from the handle and replace it with the Controller and Sensor, which comes pre-assembled in the Monitoring System Start-up Kit (PN 80201).



FreshWater® IQ Integration on Highlife® Collection Models



- 1 Water is drawn thru Tri-X filters by the SilentFlo circulation pump, fed through the FWSS housing, and then returned to the spa.
- 2 A small bleed line runs from the circulation pump to the SMS housing to test and diagnose Chlorine, Salt, and pH levels.
- 3 A bleed line runs from the SMS housing to the filter bucket.

BETTER WATER



The FreshWater® Salt System is an affordable and easy-to-use water care system that keeps spa water clean, clear, and sanitised for up to a full year.*

All Highlife® Collection spas include the FreshWater Salt System, whereas all Limelight® and Hot Spot® Collection spas are system-ready, requiring the FreshWater Salt System start-up kit.

The FreshWater Salt System introduced an industry-first, fully integrated and user-accessible, in-line design that delivers on our brand promise of Every day made better® through better water that is simply easier for all. The system requires very little time and maintenance, uses fewer chemicals so there's no harsh side effects, and preserves spa water for up to a full year.*

When combined with the Smart Monitoring System and our other water care exclusives such as 100% No-Bypass Filtration and Tri-X™ filters, you get the cleanest spa water possible.

Comprised of factory-installed spa components, integrated spa control software, a start-up kit, and aftermarket replenishment parts, the FreshWater Salt System is unlike anything else on the market today. All Limelight Collection and Hot Spot Collection spas come pre-plumbed with the housing, cap, and shipping plug - to be replaced with a FreshWater salt cartridge. Highlife Collection spas come with FreshWater Salt as a standard feature, which includes a factory-installed salt controller, FreshWater Salt cartridge, Owner's Manual, and Quick Start Guide.

Limelight Collection and Hot Spot Collection spas require the purchase of the FreshWater Salt start-up kit, which includes a single cartridge, 4,5 kg bag of salt, system controller, salt test strips, Freshwater 5-way test strips, Owner's Manuals, and Quick Start Guide.

HOW DOES THE FRESHWATER SALT SYSTEM WORK?

- The titanium electrodes in the cartridge work with the salt in the water to automatically generate chlorine and keep the water crystal clear. It doesn't require additional chemicals to sanitise the water, so the water feels soft, natural, odour-free, and lasts longer.
- The disposable cartridge lasts four months and does not require any maintenance.
- The spa display will prompt the spa owner to check the spa water every 10 days adjusting the output level if needed, and if not equipped with the Smart Monitoring System, manually testing the water using the FreshWater 5-way test strips.
- The spa display will also let the spa owner know when the cartridge has reached its end of life, which can easily be replaced by the owner in less than a minute.



KEY ADVANTAGES

- Patented technology, in-line design, and user serviceability allow the spa water to truly be always hot and ready to use.
- Maintenance-free, low-cost cartridge for simple and reliable chlorine generation.
- Easy cartridge replacement from the bar top with no need to disconnect wires, drain, or call for a service technician.
- Convenient, predictable, and disposable cartridge that lasts four months.
- Replacement cartridges sold in a convenient 3-pack to provide a one-year supply of water care.
- Proprietary cartridges will only be sold through the specialty retail market, driving aftermarket sales.
- System is integrated with the spa control panel and plumbing for convenient and reliable operation.
- The instructions on the spa's control panel indicate when the Salt System needs attention and what steps to take, which eliminates the guesswork.
- With fewer additives needed, the water stays cleaner longer and doesn't need to be drained and refilled for 12 months*. This helps to conserve water, reduce maintenance effort, and lower operating costs.

*Cartridge life and water life are dependent upon the condition of the fill water, and the proper treatment for calcium hardness, metals, and phosphates.
Note: FreshWater Salt System is only compatible with 2018 or newer Highlife Collection and Limelight Collection spa models.

BETTER WATER

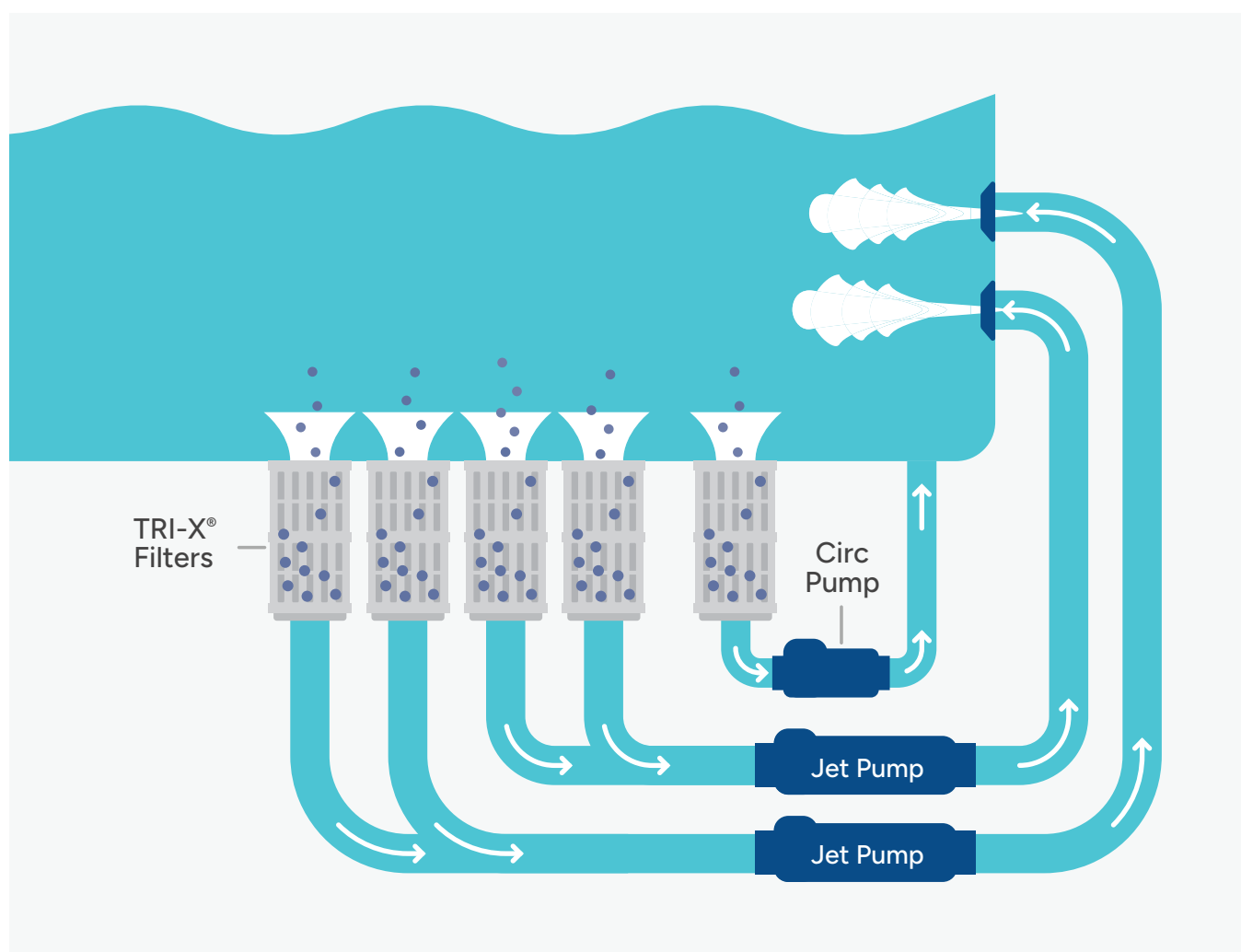
100% No-Bypass Filtration

HIGHLIFE COLLECTION

In other spa brands, bypass fittings located in the footwell or filter compartment allow water to be taken directly back to the pump without passing through the filter. This means unfiltered water is re-entering the spa. In addition, many spas are designed with multiple jet pumps but provide only one or two filters, meaning even more water is being bypassed around the filtration system. It could be described as “too much pump, not enough filter.”

Highlife® Collection spas ensure that every drop of water must pass through the filter before it re-enters the spa through the jets. Each jet pump has two inlets, which are located below the filter standpipes. The Highlife Collection multi-filter cartridge design ensures that all the water is filtered, not just some of it. It also assures the user that the inlets are out of harm's way, an additional safety feature. For a Highlife Collection owner, 100% No-Bypass Filtration means cleaner water, and an easier ownership experience. This system is constantly at work, it never postpones cleaning your water.

Our multiple-filter design not only makes water care easier, but it also extends the life of the filters, saving the customer hundreds of euros over the life of the spa. Learn more by using the QR Code found on Page 65.



Filters

HIGHLIFE COLLECTION

Tri-X™ Filter Technology Overview

Exclusively available on Highlife Collection spas*, the new patent-pending Tri-X filter redefines what a spa filter can do by combining advanced materials and a smart, no-pleat, multi-channel design to deliver cleaner water, stronger performance over time, and extended service life with simplified maintenance.

Smarter Filtration

Tri-X works seamlessly with Hot Spring® water care systems, including the FreshWater® Salt System, to maintain clear, clean water. Its multi-channel design captures fine particles and debris before they affect water quality. With 100% No-Bypass Filtration, all water passes through the filters during every circulation cycle, providing consistent clarity and cleaner water overall.

Optimised Performance

The open-flow structure of the Tri-X filter increases water exposure for more effective filtration and improved circulation. The result is stable jet pressure and reduced strain on pumps and components, even as the filter captures more contaminants.

Long-Term Durability

Each Tri-X filter is constructed from a chlorine-resistant polypropylene shell and a proprietary multi-dimensional felt media. These materials resist degradation and brittleness common in traditional pleated filters, supporting a longer service life and fewer replacements over time.

Easy Maintenance

The no-pleat design simplifies cleaning—just backflush through the core and rinse. The felt media holds debris more efficiently, allowing longer intervals between cleanings while maintaining water quality.

Tri-X filters represent a new standard for performance and longevity. The construction and flow dynamics deliver measurable results in clarity, durability, and ease of use, redefining filtration for the Highlife Collection.

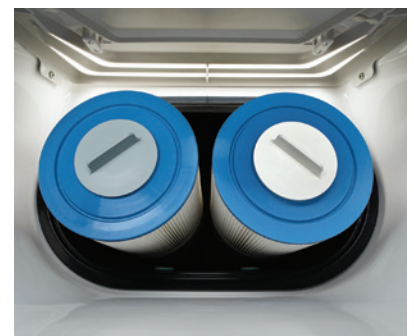


LIMELIGHT COLLECTION

Dual-Action Filtration

Limelight® Collection spas feature a dual-action filtration system for constant and more effective water filtration.

The first filter is connected to the SilentFlo® 5000 circulation pump, which provides quiet and continuous 24-hour filtration. The second filter is connected to the WaveMaster™ jet pump to clean water when you need it most. Two independent filters working together provide total, more effective filtration to help keep the spa water cleaner with less maintenance. The simple, top-loading design allows for easy access for filter cleaning.



BETTER WATER

Vanishing Act™ & On The Go®

SOFTER WATER

Maintaining the recommended calcium hardness level in a spa with the FreshWater Salt System is critical. The hardness level should be maintained at 50 ppm to minimise scaling on the cartridge titanium electrodes. Use the Vanishing Act calcium remover or the On The Go portable water softener to remove needed calcium hardness.

- Vanishing Act is used in areas where calcium hardness is between 75-150 ppm. For larger spas with over 1500 litres of water capacity, use Vanishing Act XL.
- On The Go portable water softener is used in areas where calcium hardness is over 150 ppm.



FreshWater® CleanScreen™ Pre-Filter

METAL REMOVER

For sparkling clean water and proper set-up for the FreshWater Salt System, metals must be removed from the fill water. The CleanScreen Pre-Filter can simply be attached to an ordinary garden hose to remove the organic contaminants, metals like copper and iron, and tannins from your water while filling your spa.



FROG® Sanitising System

FREEFLOW COLLECTION

All Freeflow® Collection spas are FROG Sanitising System-ready for easy, crystal-clear water. Water care is simple and automated with a no-mess, built-in cartridge sanitising system that uses pre-filled cartridges that fit directly in the custom-designed filter basket.

Easy Water Care

Freeflow Collection spas come ready for the FROG®* sanitising system. Prefilled cartridges automatically release bromine to keep water soft, clean, and clear with less effort.

*This system is approved for use in the following countries: Austria, Denmark, France, Germany, Ireland, Italy, Norway, Portugal, Sweden, UK.



INTUITIVE CONTROL



READY, SET, RELAX

Hot Spring® Spas are designed to make relaxation simple. Intuitive control panels allow for easy adjustments, while the sleek, glowing On/Ready indicator light shows at a glance when the spa is powered on and ready to enjoy. These thoughtful, user-friendly touches elevate the experience, making it effortless to unwind, any time.

- Control Panels
- Indicator Logo Lights

INTUITIVE CONTROL

Full Colour LCD Touchscreen Control Panel

HIGHLIFE COLLECTION

Our LCD touchscreen control features a brand-new user interface that provides Highlife® owners with more information and greater control over spa functions. Using innovative touchscreen technology, this advanced control panel provides a series of simple and easy-to-navigate, full-colour menus to adjust temperature settings, monitor water quality and dose chemicals (with FreshWater® IQ installed), and control lighting and music (if installed, Highlife models only) when entertaining in the garden.



Key benefits and features of this new control panel include:

- Real-time Clock that enables several new capabilities that include:
 - **Energy Saving Mode** that disables the heating function during on-peak hours when electricity rates are highest.
 - **Soak Timer** allows users to set their desired soaking time that will alert them when time is up.
 - **Auto Clean Cycle** that activates a pre-determined cleaning cycle.
- Enhanced Lighting Control gives users more control of lighting zones by touching any of the individual zones on the screen to select light colour, adjust brightness, and set timers.
- Model Info provides easy access to model and firmware information.



Full Colour LCD Control Panel

LIMELIGHT COLLECTION

The control panel is sleek and elegant in its design and provides unparalleled functionality. Spa owners learn how to operate this control panel in under a minute.

- Features an easy to read 8,9 cm high-resolution, colour LCD screen.
- Located on the bar top, for convenient access to controls from inside or outside the spa.
- Four outer "hard" buttons that have dedicated functions: Jets, Lights, Options, and Back.
- Four interior "soft" buttons (closer to the screen) that activate functions as they appear on screen.



Intuitive Menus

The control panel menus are designed to make navigating all spa functions easy. Here are some key benefits owners will enjoy:

- Hard button shortcuts make it easy to access the most commonly adjusted functions – the jets and the lights.
- Spa settings, such as Set Temperature, are simple to find via the Options hard button.
- From any screen, press the Back hard button twice to return to the Home Screen.
- Convenient access to the Automatic Clean Cycle from the Home Screen.
- Lit icons indicate current spa status including Power, Ready, Jets, and Lights.
- Actual spa temperature display on control panel Home Screen.
- 40°C set temperature capability.
- Memory function allows spa owners to save personalised spa settings.

Monochromatic LCD Control Panel

HOT SPOT COLLECTION

The Hot Spot® control panel features a 7,6 cm monochromatic LCD screen– the largest in the industry for a value segment spa panel – allowing for larger fonts, icons, and commands. Convenient Jet and Lights buttons are part of an easy-to-use menu interface.



LCD Control Panel

FREEFLOW COLLECTION

The Freeflow® control panel lets the owner conveniently adjust spa functions such as lighting, temperature, and water flow with the touch of a button without having to leave the comfort of their hot tub.



INTUITIVE CONTROL

On/Ready Indicator Logo Light

HIGHLIFE COLLECTION

The Highlife® Collection Logo Light is like the badge found on luxury automobiles and is the perfect accent to these spas. Centred on the front cabinet panel and trimmed with a brushed stainless steel accent ring, the 3D logo light prominently displays the spa's status with large diagnostic indicator lights incorporated into the Hot Spring® logo. The On/Ready indicator light allows owners to easily see that the spa has power (blue) and is at the desired set temperature (green).

A built-in photosensor automatically controls the brightness of the logo light.



Teal top swirl indicates spa is at temperature and ready to use.



Flashing Yellow outer ring indicates the spa needs attention.



Flashing Red light indicates spa has entered Protection Mode.



On/Ready Logo Light

LIMELIGHT COLLECTION

The Limelight® Collection logo light is like that on Highlife models and provides diagnostic information. The lit colour bar on the left side of the logo light features four different colours to show what level of attention the hot tub may need. This will be accompanied by a short message on the control panel for more details.

Green = The spa is ready to use.

Yellow = The spa is safe to use. However, an optionally installed feature may need attention – such as FreshWater® Salt System.

Red = Contact the dealer. Share the information shown on the control panel with the dealer to determine what's needed.

White = The logo light is not communicating correctly to the control box.



INTUITIVE CONTROL

Hot Spring Spas App*

Powered by the Connected Spa Kit

HIGHLIFE®, LIMELIGHT®, HOT SPOT®

Control and monitor your spa any time, from virtually anywhere. Do it all from the convenience of your phone. Keep an eye on spa status, change key settings like jets, temperature, and lighting, manage installed accessories,* set up customised alerts, and more.* Have peace of mind when you're on the go or have a spa at a second home, knowing you can check in on your spa from anywhere. With Hot Spring® Spas, there's a convenient app solution available for all three Collections.

With the app, you can:

- Monitor pH, Chlorine, and Salt levels
- Trigger water care dosing from your phone
- Adjust lighting, temperature, and jet strength
- Activate Clean Cycle or Energy Saving Mode
- Manage a spa at a second home or rental property
- Chat with your AI-powered support assistant - 24/7

*Hot Spring Spas app requires the FreshWater® IQ System for some app features to work. The new Hot Spring Spas app is only compatible with the redesigned Connected Spa Kit 2 hardware and will not work with older hardware.



Freeflow® Collection App

FREEFLOW® COLLECTION

The in.Touch 3 Wi-Fi Kit makes it easy for you to control your spa anywhere at any time, all from your phone or tablet. With the touch of a button, you can set the perfect water temperature, turn jets and lights on or off, monitor your water quality, and view preventative alerts or recommendations for maintenance.

It's the perfect way to make sure your spa is ready for you anytime you want to soak. The Wi-Fi kit is compatible with iOS, Android, and voice-assisted devices like Amazon Alexa and Google Home.



LEGENDARY QUALITY



Built to Last

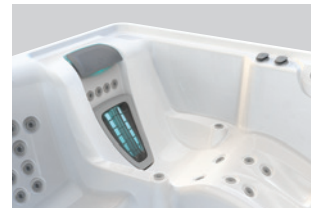
The Hot Spring® brand is synonymous with quality and lasting performance. With durable materials, thoughtfully engineered frames, and precision construction, each spa is built to deliver comfort and reliability for years to come. It's the kind of quality that has made Hot Spring the world's best-selling spa brand, trusted by more people to bring wellness and vitality home.

LEGENDARY QUALITY

Highlife® Collection

ABS BACKED SHELL

Highlife Collection spas feature beautiful acrylic shells that are co-extruded with impact-resistant ABS backing to ensure strength – a superior, more consistent process than traditional fibreglass backing. Select from a variety of shell colours and finishes to match any outdoor décor. The shell is offered in Alpine White, Ivory, Ice Grey, Tuscan Sun, Platinum, and Pebble.



CABINET

The Highlife Collection has a clean, linear architectural exterior. Simpler graphics and fewer panels contribute to a timeless look for broader customer appeal. Cabinets are constructed from custom materials that combine the colours, finishes, and textures of woods and stainless steel accents with the durability and weatherability of tough polymer plastic - resulting in a low-maintenance cabinet that saves the owner time and will look beautiful for years. The Highlife cabinet is available in Charcoal, Java, Brushed Nickel, Blackwood, and Linen.



ARCHITECTURAL MOULDED CORNERS

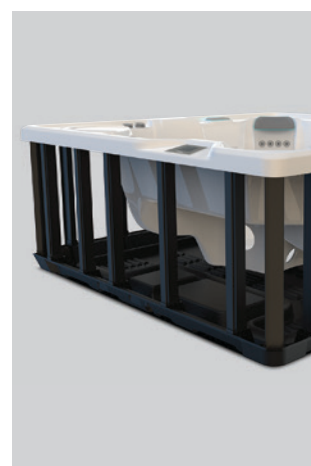
Unique moulded corners provide elegant architectural styling as the lines of the corner meet the panel edges and lines of the shell. Each corner features an intricate texture that adds depth and dimension and is moulded in shades that complement the siding options. The cabinet and corner colour combinations are as follows:

- Blackwood cabinet – Blackwood corner
- Brushed Nickel cabinet – Blackwood corner
- Charcoal cabinet – Smoke corner
- Java cabinet – Java corner
- Linen cabinet – Linen corner



POLYMERIC SUB-STRUCTURE

The polymeric sub-structure provides structural support, while making it possible to achieve the distinctive floating effect that separates Highlife Collection spas from the rest. The polymeric sub-structure frame also increases durability and helps preserve fit and finish after years of ownership. It will never rust or rot.



POLYMERIC BASE PAN

Made from heavy-duty ABS, the base pan is recessed diagonally at each corner to create the illusion that the spa is standing on its corners. In addition to preventing moisture from getting into the bottom of the spa, the base pan is engineered with “ribs” that help increase energy efficiency by minimising contact with the ground.

QUICK RELEASE REMOVABLE CABINET PANELS

The side and back cabinet panels use quick-release clips for easy removal without tools. Simply grasp the bottom of the panel, pull it away from the frame to release from the clips, and the panel comes free. To re-install, slide the top of the panel under the bar top, then firmly push the bottom of the panel to snap the clips back together. The front equipment door on the Highlife Collection spas include small ledge clips on the bottom that must be loosened for additional safety.

Limelight® Collection

EVERWOOD™ CABINET

Limelight cabinets are constructed of exclusive Everwood siding. This custom material combines the beauty of real wood with the durability and weatherability of tough polymer plastic – resulting in an easy-care cabinet that saves the owner time and looks beautiful for years.

The long horizontal planks of varied widths on the Limelight Collection exterior are both visually appealing and complementary to outdoor furniture design trends. The look is simple and distinctly modern.

The Everwood cabinet on Limelight Collection spas is available in Coastal Grey, Espresso, and Sable.



DELIVERY AND SERVICE-FRIENDLY FRAME & DOOR

Designed with our dealers in-mind, the Limelight frames now include a 2,5 cm gap below each cabinet panel for better grip when moving and delivering the spas. The equipment door is service-friendly with removable “Z” parts, held by only three screws, and a single panel cabinet held with clips. Remove the Z-parts, lift the panel up under the bar top to disengage the clips and remove the panel.

Hot Spot® Collection

EVERWOOD CABINET

As with the Limelight Collection, Hot Spot cabinets are constructed of exclusive Everwood siding. This custom material combines the beauty of real wood with the durability and weatherability of tough polymer plastic – resulting in an easy-care cabinet that saves the owner time and looks beautiful for years.

The clean and contemporary, wide-format panels on the Hot Spot spas are available in Almond, Havana and Storm – all featuring streaking and a detailed embossing pattern for a striking visual appeal.



DELIVERY AND SERVICE-FRIENDLY FRAME & DOOR

As with the Limelight Collection, the Hot Spot frames include a 2,5 cm gap below each cabinet panel for better grip when moving and delivering the spas. The equipment door is service-friendly with removable “Z” parts, held by only three screws, and a single panel cabinet held with clips. Remove the Z-parts, lift the panel up under the bar top to disengage the clips and remove the panel.

Freeflow Collection

ROTATIONALLY MOULDED SPAS

Freeflow® Collection hot tubs and their colour matching steps are rotationally moulded, or rotomoulded as it's more commonly referred. This describes the manufacturing process by which polyethylene resin (powdered plastic) is poured into a hot tub mould. The mould is then heated and spun, allowing the resin to melt and coat the inside of the mould. Rotomoulding is more automated and less labour intensive than the production of traditional acrylic hot tubs, making them more affordable without sacrificing quality, fit, or function.

Freeflow spas are offered in Dune or Smoke colours with Diamond Weave or Mosaic pattern panels.



SIGHTS & SOUNDS



Set the Mood

Hot Spring® Spas are designed to engage the senses. With colourful lighting inside and out, plus soothing water features that add gentle sound and movement, every detail works together to create a calming, immersive environment that enhances relaxation and elevates the spa experience.

SIGHT & SOUNDS

Highlife® Collection

FOUR-ZONE LUMINESCENCE® LIGHTING SYSTEM

The unique Highlife Collection spas lighting system allows customers to customise their spa experience and create a lighting scheme that matches their mood.

The four lighting zones are:

1. Underwater Lighting: *standard spa light and Moto-Massage® jet lighting*
2. Bar Top Lighting: *diverter valves and speaker pedestal*
3. Pillow Lighting
4. BellaFontana® Backlit Water Feature

Control lighting using the main control panel:

- Independent on/off control of all lighting zones
- Independent colour control of zones above and below the water line
- If the colour wheel is activated above and below the water line, the zones will automatically sync.

EXTERIOR LIGHTING ZONE

Highlife Collection spas feature dramatic exterior lighting zones with multi-colour LED lights to illuminate the spa at each corner, casting a soft glow onto the ground below. The exterior lighting is controlled independently and can be adjusted for colour and brightness. Set the lights to automatically turn on and off at the same time each evening to create a beautiful focal point in the garden.

BELLAFONTANA WATER FEATURE

This water feature creates three elegant backlit arches of water – a beautiful fountain that can be enjoyed from inside or outside the spa.



Limelight® Collection

RAIO® LIGHTING SYSTEM

The interior lighting system features multiple points of light in a mix of three lens sizes placed within the spa interior to accent the shell contours. Match the colour to your mood, selecting the hue and brightness of your choice, from serene to energetic. Or, for a more playful experience, set the lights to slowly cycle through all six vibrant colours.

LED corner lighting is integrated into the front corners as full-length light bars behind frosted acrylic diffusers that deliver a beautiful, even glow. No other hot tubs make such a statement. Owners can choose from one of six different colours or wheel through each colour. They can also be adjusted to three different brightness levels.

VIDRO® WATERFALL

This waterfall, backlit by multicolour LED lighting that changes with the Raio lighting system, delivers a beautiful arching sheet of water that flows smoothly into the Limelight Collection hot tubs. Use the conveniently located valve to control the intensity or turn off the Vidro waterfall.



Hot Spot® Collection

LIGHTING SYSTEM

Relay™, Rhythm™, and Propel™ spa models include 10 multi-colour interior LED points of light, strategically positioned to provide a soft glow to the water. Four lights in the footwell illuminate the interior, while six lights located just above the water line create a reflection that increases their visual impact. Stride™ and SX models have six points of light, while the TX model has four points of light. The Relay, Rhythm, Propel, and Stride also include four multi-colour exterior LED points of light – one in each of the two “canyons” per front corner.

The spa user can enjoy any of six colours or use the colour wheel, along with a 3-step dimming feature, on both the interior and exterior lighting.

WATER FEATURE

The Rhythm, Relay and Propel models include a beautiful arching sheet of water.

Note: The Hot Spot water feature does not illuminate.



Freeflow® Collection

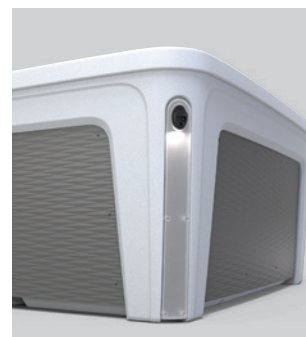
LIGHTING SYSTEM

The spa's lighting system invites hot tubbers to customise their spa experience by creating a lighting scheme that matches their mood. Each Freeflow model has interior footwell multi-colour LED lighting. All models except the Aptos™ and Mini™ have two exterior corner lights.

WATERFALL*

The waterfall delivers a beautiful, arching sheet of water that flows smoothly into the spa, enhancing the hot tub's ambience. Use the sliding valve knob located on top of the waterfall to control the intensity or turn off the waterfall.

*Not available on Mini or Aptos.



NECESSARIES™



Enhance the Spa Experience

A range of thoughtfully designed accessories are available to personalise any Hot Spring® spa. From wireless audio systems (only available on Highlife® models) to colour coordinated steps and a range of cover lifters for added convenience, these enhancements are crafted to elevate safety, enjoyment, and ease.

NECESSARIES™

Wireless Audio System

The Wireless Audio System is an option for Highlife® Collection spas. It's wireless, so there's no need to cut into the spa cabinet and it pairs easily with wireless-enabled audio devices. The Wireless Audio System has several value-added features that your customer should know about before making their final decision.

- Utilise any wireless audio enabled source device as a remote with track control and separate volume adjustment.
- View the song title and artist on the spa control panel (varies based on spa model and audio source).
- Enhance the audio quality by adding in the optional subwoofer located in the equipment compartment.
- Fine-tune audio settings through the spa's main control panel like treble, bass, balance, and subwoofer volume.



Spa Steps

What hot tub experience would be complete without a matching step for safe entry? Just like doors in a car, we recommend at least two (2) points of entry to your spa. Hot Spring® Spas offers exclusive cabinet colour and material matching steps to make it easy for owners to enjoy their Hot Spring spa as often as possible.

HIGHLIFE STEPS

Highlife Steps are designed to match the modern and elegant design of the Highlife Collection cabinet and corners. The step endcaps and colours directly match the look and colours of the spa corners. A textured tread provides traction for a highly functional, must-have Highlife accessory.



EVERWOOD™ STEPS - LIMELIGHT®

Our elegant and durable synthetic spa steps are designed to complement the Limelight Collection cabinet profiles and provide an unparalleled colour match. These sturdy steps offer a safe way to enter and exit the spa. Your customers have chosen the best hot tub available. Make sure they know they can add a matching Limelight Everwood step in Coastal Grey, Espresso, and Sable to complete the package.



EVERWOOD STEPS - HOT SPOT®

For Hot Spot Collection spas, we have Everwood Steps that match the two-panel cabinet design, texture, and colours (Almond, Havana, and Storm).



ROTOMOULDED STEPS - FREEFLOW®

Built from the same durable material and colours as your Freeflow Collection hot tub, our rotomoulded steps will match your spa, creating a clean look. This step comes in straight and curved.



POLYMER STEPS

For the value-minded shopper, the durable and affordable polymer steps are available in Black, Sable, Teak, Grey, and Espresso.



NECESSARIES™

Cover Lifters



COVERCRADLE® AND COVERCRADLE II COVER LIFTERS

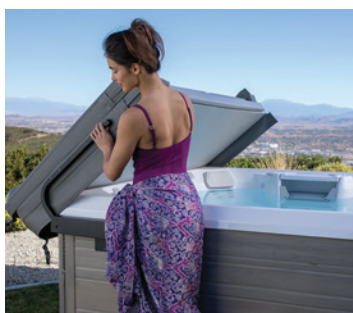
These exclusive cover lifters were designed specifically for our WeatherPro™ covers making it quick and easy to remove and replace even the largest spa cover. The top-of-the-line CoverCradle lifter features a low-profile design and ultra-smooth gliding mechanism. Dual pneumatic gas springs in the arms of this lifter make cover removal a breeze.

Similar in design to the original CoverCradle, the CoverCradle II uses a single pneumatic gas spring to allow smooth operation. CoverCradle and CoverCradle II cover lifters require 61 cm of clearance behind the spa.



UPRITE® COVER LIFTER

This system lifts the cover over the spa bar top. It is ideal for limited clearance applications such as decks and gazebos. Requires only 18 cm clearance.



LIFT 'N GLIDE® COVER LIFTER

Just lift and glide your cover off with this economical cover lifter. Requires 36 cm clearance.



COVER RX LIFTER

The Cover Rx features a hydraulic-assisted mechanism that can be operated by a single user from any position. Requires 46 cm clearance.



LOW MOUNT SPA COVER LIFTER

Smart and functional, this cover lifter is ideal to handle any spa cover, keeping it safely out the away and off the ground. Requires 46 cm clearance.

Note: Actual clearance may vary depending on spa model and location.



INTRODUCING
THE **VIGOR**[™]
COLD PLUNGE



The Next Evolution of Hot Spring Wellness

For more than 45 years, Hot Spring® Spas has been the trusted leader in warm water wellness, delivering industry-leading quality, innovation, and performance. Now, we're bringing that expertise to cold water wellness with the Vigor cold plunge. Built with the same precision and craftsmanship as our best-selling Highlife® Collection spas at our state-of-the-art manufacturing facility in Vista, California, Vigor delivers an unmatched cold plunge experience.

Guided by our Good, Better, Great, Best product philosophy—represented by our Freeflow®, Hot Spot®, Limelight®, and Highlife Collections—Vigor extends our legacy of premium hydrotherapy solutions, ensuring customers find the right fit for their wellness journey. As the most trusted name in warm water wellness, Hot Spring is expanding its legacy with the Vigor cold plunge—the next evolution in our commitment to performance, innovation, and total body wellness.

VIGOR™ COLD PLUNGE



Better Water

SIMPLIFIED WATER CARE FOR COLD THERAPY

Water care has always been a defining strength of Hot Spring®, and with Vigor, we've taken a smart, simplified approach tailored for cold plunging. The built-in UV-C water treatment helps reduce the need for excess chlorine, keeping the water fresh and clean with minimal effort. Since cold plunges typically see fewer bathers for shorter durations, water stays cleaner longer, requiring less frequent drain-and-refill cycles. This means Vigor owners get the same trusted water care innovations in a way that's optimised for cold immersion.



Better Energy

ENGINEERED FOR EFFICIENCY AND PERFORMANCE

Just as in our hot tubs, energy efficiency is at the core of Vigor's design. Our comprehensive insulation system, including strategic placement of insulation between the pump and water to minimise heat transfer, a sealed bottom, and a WeatherPro™ insulated cover, ensures optimal cold retention and energy savings.

For users seeking ultimate performance, our integrated heat pump guarantees precise cold temperatures, delivering the consistency and reliability Hot Spring is known for.



Better Quality

BUILT TO LAST, BACKED BY DECADES OF EXPERTISE

Vigor isn't just another cold plunge—it's a Hot Spring cold plunge, crafted with the same commitment to quality and innovation that has made us the industry's leading hot tub brand. Built on the Highlife® Collection line in Vista, California, Vigor benefits from the same advanced manufacturing techniques, premium materials, and rigorous quality control that define our spas.

Every detail, from the high-grade shell construction to the ergonomic design and intuitive controls, reflects the same meticulous engineering that customers expect from Hot Spring. Designed for durability and ease of use, Vigor is made to deliver years of reliable performance—whether used as a dedicated cold therapy tool or as a complement to hot tub hydrotherapy.

VIGOR

THE NEXT EVOLUTION OF WELLNESS FROM HOT SPRING

By bringing together our expertise in Better Water, Better Energy, and Better Quality, we've created a cold plunge that stands apart in the market. Whether for recovery, performance, or overall well-being, Vigor offers trusted reliability, innovative engineering, and premium experience that only Hot Spring can deliver.



VIGOR™ COLD PLUNGE

Product Strategy

Elevate your edge and infuse vitality into every aspect of your life with the Vigor cold plunge by Hot Spring® Spas. Experience cold water immersion that revitalises your body, sharpens your focus, and elevates your mood. It's not just about feeling good—it's also about reducing inflammation, speeding recovery, and optimising your performance. By making cold plunging part of your wellness routine, you'll fuel your energy, strengthen your immune system, and build resilience. Harness the life-changing benefits of cold water therapy, and step into a revitalised, stronger version of yourself—ready to take on any challenge.

The Science of Cold Exposure

Cold immersion provides powerful benefits for both mind and body.

Regular exposure enhances stress resilience by training the nervous system to stay calm under pressure, which can help reduce baseline anxiety over time.

For athletes and active individuals, cold therapy reduces muscle soreness and inflammation by lowering tissue temperature and decreasing pro-inflammatory cytokines. This leads to faster recovery and less discomfort after intense activity.

With proven benefits in stress management, mood, and recovery, cold plunging is a simple yet effective way to enhance overall well-being.



Colour Options

The Vigor cold plunge is designed to complement any space with a sleek, modern aesthetic. The acrylic shell is available in a crisp Alpine White, offering a clean and sophisticated look. For the exterior, the Everwood™ All-Weather Cabinet comes in two versatile finishes—Ash, a contemporary light grey, or Mocha, a rich, warm brown—allowing customers to choose a style that best fits their setting. Completing the design, the insulated WeatherPro™ cover is available in Grey or Storm, providing both protection and energy efficiency while seamlessly blending with the overall look.

CABINETS*

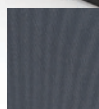
Everwood

COVERS*

WeatherPro



Ash



Grey



Mocha



Storm

*Actual colours and products may vary from print representation.

Seating

Designed for both comfort and functionality, the Vigor cold plunge features spacious, large-capacity seating that allows users to fully immerse themselves with ease. The contoured design is shaped to fit the body, providing a natural and supportive position for optimal comfort and recovery. An angled deck design ensures efficient water drainage, while the non-skid seating pad enhances both safety and comfort, creating a secure and enjoyable cold plunge experience.



Filter

The Vigor cold plunge features a top-loading 2,3 m². polyester filter, designed for efficient water filtration and easy maintenance. Cleaning is simple—just remove the filter and rinse it with a garden hose to keep the water fresh and clear. For optimal performance, the filter should be replaced once per year to ensure continued water quality and system efficiency.



Filter Lid



Filter

VIGOR™ COLD PLUNGE

Electrical Specifications

The Vigor cold plunge is designed for easy setup and reliable performance with a Mono Colour LCD Control Panel, providing intuitive operation and precise temperature control. It features a 4kW variable speed compressor heat pump, ensuring efficient and consistent cooling.

Component	Specification
Control System	Mono Colour LCD Panel
Heater	4kW Variable Speed Compressor Heat Pump
Power Requirements	230V, 13 amp, 50Hz

Accessory Overview

The Vigor cold plunge is intentionally designed for a clean, efficient experience—eliminating the need for most traditional accessories.

With a 74 cm height, users can enter and exit comfortably without steps, which may reduce safety concerns. The insulated cover weighs just 2,3 kg, making it easy to remove manually. For added convenience, the Cover RX Lifter is offered as an optional upgrade.

Water care should remain minimal. While we offer a few compatible enhancements, bath salts and essential oils are not recommended, as they can damage the filtration system.

By keeping accessories purposeful, not excessive, the Vigor delivers a safer, smarter recovery experience.



Optimum Airflow

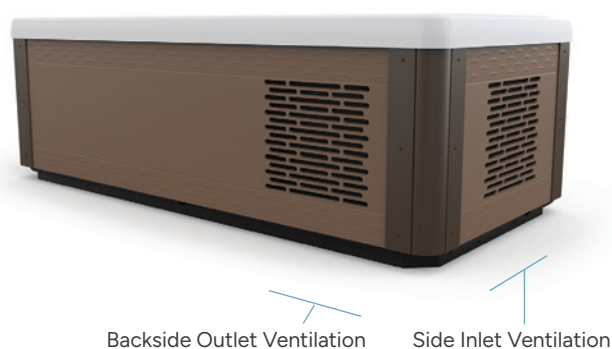
Proper airflow is critical to the performance, efficiency, and long-term reliability of the cold plunge system. The cold plunge unit has two ventilation locations (refer to the diagram to the right).

The side ventilation panel pulls air into the cold plunge and is also the main entrance into the equipment compartment. A minimum clearance of 61 cm is required to allow adequate airflow into the cold plunge. We recommend 76 cm for someone to remove the side panel and service the cold plunge unit if necessary.

The backside panel (exhaust) must be at least 61 cm away from any wall or obstruction preventing airflow out of the cold plunge. For optimal performance we highly recommend 183 cm where effective heat dissipation is essential. This increased clearance allows the system to operate more efficiently by improving cooling performance.

When positioning the cold plunge in a customer's home or garden, avoid placing it in tight corners, enclosed alcoves, or areas with restricted airflow. Ideally, it should be installed in an open, well-ventilated space that allows for unobstructed intake and exhaust. This ensures consistent performance, extends equipment life, and reduces the likelihood of service issues related to overheating or airflow obstruction.

Please refer to your cold plunge Owner's Manual for more information on clearance requirements, operating instructions and safety guidelines.



Superior Insulation & Circulation for Maximum Efficiency

The Vigor cold plunge is engineered for exceptional cold retention and energy efficiency using advanced insulation and a continuous water circulation system. A multi-density, closed-cell polyurethane foam fill surrounds the shell, while fully insulated plumbing reduces external heat transfer, helping maintain a stable cold temperature with minimal energy use.

At the core of Vigor's performance is the SilentFlo® 5000 circulation pump—the same proven technology used in Hot Spring® spas. This Watkins Wellness® exclusive 40-watt design runs 24/7, quietly circulating and filtering over 18,900 litres of water per day. In a cold-water environment, continuous circulation plays a key role in maintaining a consistent cold temperature throughout the plunge. It also helps the system run more efficiently by reducing the workload on the heat pump.

Even in cold applications, the SilentFlo 5000 is designed for low-energy operation, using less power than a 40-watt light bulb. Its precise alignment with the flow rate of the system ensures optimised performance, clean water, and minimal energy consumption.

To support thermal retention, the Vigor comes with a custom-fit WeatherPro™ insulated cover featuring a tapered core and hinge seal, blocking out external heat. A sealed HDPE bottom helps prevent thermal gain and moisture buildup from below, contributing to long-term durability and performance.

Optimal Operation

The Vigor is designed to operate optimally within an ambient range of -7°C to 38°C. For temperatures below -7°C, proper winterization is required to prevent damage. See Owner's Manual for detailed instructions.

When in operation in colder climates, vents must remain clear of snow and debris to maintain proper airflow and performance.

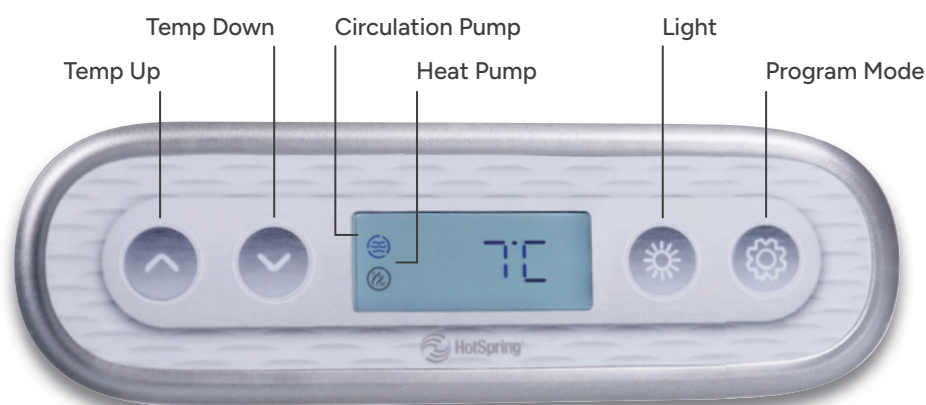


VIGOR™ COLD PLUNGE

Intuitive Control at Your Fingertips

The Mono Colour LCD Panel offers simple, user-friendly operation, allowing users to adjust and monitor their cold plunge experience with ease. Designed for clarity and convenience, the bright LCD screen provides clear temperature readings and responsive controls, ensuring precise adjustments for an optimal cold therapy session.

For added safety, the panel includes a child lock function, preventing unintended changes. Multi-colour LED lighting enhances the experience, allowing users to customise the ambiance to fit their mood. Built for durability and reliability, the weather-resistant panel is designed to withstand frequent use, providing effortless control at the touch of a button.



Message	Meaning	Action Required
	No message on display. Power has been cut off to the cold plunge.	The control panel will be disabled until power returns. Cold plunge settings will be preserved until next power up.
F10	No communication between the control panel and the control box.	Call your dealer or service provider.
F11	No communication between the control box and heat pump.	Call your dealer or service provider.
E03	Water flow failure.	Shut power off and back on (reset) several times if necessary. Clean your filter if dirty.
E04–E44	Error codes that require service.	Power down for 5 minutes and power back up. If this doesn't work, call your dealer or service provider.
E20	Error code that indicates the ambient temperature is too hot (above 38°C).	Wait until ambient temperature is below 38°C then shut power off and back on (reset).

⚠ WARNING! SHOCK HAZARD! NO USER SERVICEABLE PARTS.

Do not attempt service of the control box. Contact your local dealer for assistance. Follow all owner manual power connection instructions.

Easy Water Care & Maintenance

During the initial setup of the Vigor cold plunge, it's important to test and balance the water chemistry by adjusting total alkalinity, pH, and calcium hardness using the recommended chemicals. (See Owner's Manual.) This step ensures the water is properly conditioned to protect the system and provide a clean, safe environment. Once balanced, ongoing maintenance is simple, requiring only regular chlorine use to keep the water clean and sanitised.

The SilentFlo® 5000 24-hour circulation pump ensures continuous water movement to prevent stagnation and support water clarity. The 3,2 m² filter captures debris efficiently, while the UV-C Sanitisation System provides powerful, chemical-free disinfection by neutralising bacteria. For hassle-free water changes, the built-in floor drain allows for quick, efficient draining when needed.

With advanced systems and a straightforward care routine, the Vigor cold plunge offers crystal-clear, refreshing water with minimal effort—so users can focus on the benefits of cold therapy, not maintenance.

Chemical	Purpose	When to Use
Alkalinity Up	Raises total alkalinity	If TA is below 40 PPM
Alkalinity Down	Lowers total alkalinity	If TA is above 120 PPM
pH Up	Raises pH level	If pH is below 7.2
pH Down	Lowers pH level	If pH is above 7.8
Calcium Increaser	Raises calcium hardness	If calcium is below 75 PPM
Stain & Scale Control	Helps manage high calcium	If calcium is above 150 PPM
Sodium Dichlor	Sanitises water (preferred sanitiser)	Weekly and before/after each use

Warranty Coverage

The Vigor cold plunge is backed by a comprehensive warranty, giving owners peace of mind with coverage on key components and materials. Below is a quick overview of what's included:

Coverage Area	Warranty Term	Details
Shell & Surface	5 Years	Covers water loss and surface defects in the acrylic shell.
Plumbing	3 Years	Covers leaks from fittings, joints, drains, and bonded parts.
Components	3 Years	Covers electrical components, valves, and the circulation pump.
Heat Pump	3 Years	Covers defects in materials and workmanship.
Cabinet	3 Years	Covers structural integrity. Cosmetic finish covered only at delivery.
LED Lighting	2 Years	Covers factory-installed underwater lighting components.
UV Water Sanitation System	2 Years	Covers housing, tubing, and electrical components (UV-C lamp excluded).

Please note that minor parts such as filter cartridges are not covered under the warranty. Check with your local dealer for more information. With this robust coverage, the Vigor cold plunge is built to deliver years of reliable performance.

PRODUCT SPECIFICATIONS

Collection	Model	Seats	Jets	Length	Width	Height	Dry Weight	Water Capacity	Filled Weight	Electrical Requirements
Highlife	Grandee™	7	49	254 cm	231 cm	97 cm	360 kg	1725 L	2645 kg	230V/20A
	Envoy™	5	55	254 cm	231 cm	97 cm	355 kg	1725 L	2480 kg	230V/20A
	Aria™	5	42	221 cm	221 cm	91 cm	310 kg	1400 L	2110 kg	230V/20A
	Vanguard™	6	42	221 cm	221 cm	91 cm	320 kg	1425 L	2225 kg	230V/20A
	Sovereign™	5	32	203 cm	236 cm	84 cm	270 kg	1250 L	1920 kg	230V/16A
	Prodigy™	5	28	213 cm	198 cm	84 cm	260 kg	1025 L	1685 kg	230V/16A
	Jetsetter™ LX	3	30	213 cm	173 cm	84 cm	235 kg	950 L	1425 kg	230V/16A
	Jetsetter™	3	22	213 cm	173 cm	84 cm	225 kg	925 L	1390 kg	230V/16A
Limelight	Prism™	7	73	279 cm	231 cm	97 cm	540 kg	1990 L	3085 kg	203V/16A 230V/20A
	Pulse™	7	49	226 cm	226 cm	97 cm	460 kg	1685 L	2700 kg	230V/20A
	Flair™	6	43	213 cm	213 cm	91 cm	400 kg	1270 L	2140 kg	230V/20A
	Flair™ DL	4	19	213 cm	213 cm	91 cm	400 kg	1290 L	2080 kg	230V/20A
	Flash™	7	41	213 cm	213 cm	91 cm	385 kg	1365 L	2300 kg	230V/20A
	Beam™	4	19	203 cm	203 cm	84 cm	320 kg	1115 L	1750 kg	230V/16A
	Strobe™	4	23	196 cm	208 cm	84 cm	375 kg	1020 L	1715 kg	230V/16A
Hot Spot	Rhythm™	7	40	213 cm	213 cm	91 cm	385 kg	1250 L	2185 kg	230V/16A
	Relay™	6	40	213 cm	213 cm	91 cm	375 kg	1290 L	2140 kg	230V/16A
	Propel™	5	24	208 cm	208 cm	84 cm	350 kg	1135 L	1880 kg	230V/16A
	Stride™	3	20	213 cm	165 cm	74 cm	260 kg	850 L	1350 kg	230V/16A
	SX	3	18	183 cm	196 cm	84 cm	295 kg	870 L	1400 kg	230V/16A
	TX	2	11	183 cm	183 cm	74 cm	290 kg	720 L	1165 kg	230V/16A
Freeflow	Monterey™	5	40	198 cm	198 cm	86 cm	195 kg	1025 L	1620 kg	230V/13A 230V/20A
	Excursion™	4	33	198 cm	198 cm	86 cm	175 kg	950 L	1445 kg	230V/13A 230V/20A
	Azure™	4	25	170 cm	201 cm	84 cm	165 kg	900 L	1385 kg	230V/13A 230V/20A
	Aptos™	5	21	198 cm	198 cm	84 cm	165 kg	1025 L	1590 kg	230V/13A 230V/20A
	Mini™	2	11	183 cm	135 cm	74 cm	120 kg	475 L	755 kg	230V/13A 230V/20A
Cold Plunge	Vigor™	1	—	224 cm	107 cm	74 cm	165 kg	425 L	670 kg	230V/13A

Compare Spa Collections

Benefit	Features	Highlife® Collection	Limelight® Collection	Hot Spot® Collection	Freeflow® Collection
Massage	Moto-Massage® DX	•			
	Moto-Massage			SX & TX	
	Comfort Control™	•	•	•	
	SmartJet™ System	•	•		
Clean Water	100% No-Bypass Filtration	•			
	Tri-X™ Filters	•			
	Dual-Action Filtration		•		
	FreshWater® Salt System	•	Optional	Optional	
	FreshWater® Smart Monitoring System	Optional	Optional		
	FreshWater® Dosing System	Optional	Optional		
	Frog® Sanitising System				Optional*
Energy Efficiency	Multiple Layers of High Density Foam Insulation	•			
	FiberCor® Insulation		•	•	
	Polymeric Base Pan and Substructure	•			
	Polyethylene Sealed Bottom		•	•	
	SilentFlo 5000™ Circulation Pump	•	•	•	
	No-Fault® Heater	•	•	•	
	Custom-Fit Insulated Cover	•	•	•	•
	Meets CEC and APSP Energy Efficiency Standards	•	•	•	•
Intuitive Control	Colour LCD Touchscreen Control	•			
	Colour LCD Control		•		
	LCD Control			•	•
	Diagnostic Logo Light	•	•		
Lighting & Entertainment	Customisable LED Zone Lighting	•			
	Multi-Colour LED Lighting	•	•	•	•
	Exterior Lighting	•	•	All except SX & TX	All except Aptos™ & Mini™

*Check with local dealer for availability.

VIDEO LINKS

Product Training Video Links

Scan each QR Code with your smartphone or smart pad camera to access valuable Hot Spring Spas product information.



HSS QUICK BITS VIDEO LIBRARY

<https://vimeo.com/showcase/hss-quickbits>

Password: quickbits



2023 HIGHLIFE COLLECTION INTRODUCTION

<https://vimeo.com/742019990/b48b7a7ef7>



100% NO-BYPASS FILTRATION TRAINING

<https://m.youtube.com/watch?v=aV1p8XBp3No>



FRESHWATER SALT SYSTEM STARTUP INSTRUCTIONS

<https://www.youtube.com/watch?v=5zbKvQGMAkQ>

Take the Quiz!

Click the title or scan the QR Code with your smartphone or smart pad camera to take the quiz.



[CLICK TO TEST YOUR PRODUCT KNOWLEDGE](#)

NOTES

NOTES



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Every day made better®

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